

AMENDMENT OF SOLICITATION/MODIFICATION OF CONTRACT			1. CONTRACT ID CODE J	PAGE OF PAGES 1 3
2. AMENDMENT/MODIFICATION NO. 0003	3. EFFECTIVE DATE 07-Jan-2003	4. REQUISITION/PURCHASE REQ. NO. W22W9K-2255-7090	5. PROJECT NO.(If applicable)	
6. ISSUED BY USA ENGINEER DISTRICT, LOUISVILLE ATTN: CELRL-CT 600 DR. MARTIN LUTHER KING PLACE ROOM 821 LOUISVILLE KY 40202	CODE DACW27	7. ADMINISTERED BY (If other than item 6) CONTRACT ADMINISTRATION BRANCH ATTN: B. J. DURRETT P. O. BOX 59 LOUISVILLE KY 40201-0059		CODE DACW27
8. NAME AND ADDRESS OF CONTRACTOR (No., Street, County, State and Zip Code)			X	9A. AMENDMENT OF SOLICITATION NO. DACW27-03-T-0009
			X	9B. DATED (SEE ITEM 11) 09-Dec-2002
				10A. MOD. OF CONTRACT/ORDER NO.
				10B. DATED (SEE ITEM 13)
CODE	FACILITY CODE			
11. THIS ITEM ONLY APPLIES TO AMENDMENTS OF SOLICITATIONS				
<input checked="" type="checkbox"/> The above numbered solicitation is amended as set forth in Item 14. The hour and date specified for receipt of Offer <input checked="" type="checkbox"/> is extended, <input type="checkbox"/> is not extended.				
Offer must acknowledge receipt of this amendment prior to the hour and date specified in the solicitation or as amended by one of the following methods: (a) By completing Items 8 and 15, and returning <u>1</u> copies of the amendment; (b) By acknowledging receipt of this amendment on each copy of the offer submitted; or (c) By separate letter or telegram which includes a reference to the solicitation and amendment numbers. FAILURE OF YOUR ACKNOWLEDGMENT TO BE RECEIVED AT THE PLACE DESIGNATED FOR THE RECEIPT OF OFFERS PRIOR TO THE HOUR AND DATE SPECIFIED MAY RESULT IN REJECTION OF YOUR OFFER. If by virtue of this amendment you desire to change an offer already submitted, such change may be made by telegram or letter, provided each telegram or letter makes reference to the solicitation and this amendment, and is received prior to the opening hour and date specified.				
12. ACCOUNTING AND APPROPRIATION DATA (If required)				
13. THIS ITEM APPLIES ONLY TO MODIFICATIONS OF CONTRACTS/ORDERS. IT MODIFIES THE CONTRACT/ORDER NO. AS DESCRIBED IN ITEM 14.				
A. THIS CHANGE ORDER IS ISSUED PURSUANT TO: (Specify authority) THE CHANGES SET FORTH IN ITEM 14 ARE MADE IN THE CONTRACT ORDER NO. IN ITEM 10A.				
B. THE ABOVE NUMBERED CONTRACT/ORDER IS MODIFIED TO REFLECT THE ADMINISTRATIVE CHANGES (such as changes in paying office, appropriation date, etc.) SET FORTH IN ITEM 14, PURSUANT TO THE AUTHORITY OF FAR 43.103(B).				
C. THIS SUPPLEMENTAL AGREEMENT IS ENTERED INTO PURSUANT TO AUTHORITY OF:				
D. OTHER (Specify type of modification and authority)				
E. IMPORTANT: Contractor <input type="checkbox"/> is not, <input type="checkbox"/> is required to sign this document and return _____ copies to the issuing office.				
14. DESCRIPTION OF AMENDMENT/MODIFICATION (Organized by UCF section headings, including solicitation/contract subject matter where feasible.) The Solicitation for Quoin Stays is amended as follows: a. The following page has questions and answers which are provided to clarify issues regarding the quoin stays. b. This solicitation will close 14 January 2003, 2:00 p.m. (local time). c. Offerors must acknowledge amendments 0001, 0002 and 0003.				
Except as provided herein, all terms and conditions of the document referenced in Item 9A or 10A, as heretofore changed, remains unchanged and in full force and effect.				
15A. NAME AND TITLE OF SIGNER (Type or print)		16A. NAME AND TITLE OF CONTRACTING OFFICER (Type or print)		
		TEL: _____ EMAIL: _____		
15B. CONTRACTOR/OFFEROR	15C. DATE SIGNED	16B. UNITED STATES OF AMERICA	16C. DATE SIGNED	
_____ (Signature of person authorized to sign)		BY _____ (Signature of Contracting Officer)	07-Jan-2003	

SECTION SF 30 BLOCK 14 CONTINUATION PAGE

SUMMARY OF CHANGES

SECTION SF 30 - BLOCK 14 CONTINUATION PAGE

The following have been added by full text:

AMENDMENT 0003

1. The oval hole in the center of the part is not dimensioned, but the slot appears to be about 1-1/4" wide, 5/8" radius on each end, and full length of inside feature. Is this a correct assumption, or is the exact dimension of this feature critical?

The oval hole in the center of the casting should have the dimensions of 1 5/8" X 2 7/8" with a radius of 13/16". This hole is used for installation of a bolt into another member and access to tighten the bolt.

2. Is casting draft allowable on all vertical surfaces? If so, is it allowable to have the outside walls machined smooth (125 finish, as specified on the print) while still having a draft angle on those surfaces? How much draft angle, if any, is allowable on the final part.

Casting draft is allowable on all vertical surfaces but must be machine milled on the outside vertical surfaces. The outside surface should be machined milled to the 125 finish instead of grinding as indicated.

3. Are internal and external fillet radii critical? If so, is there a maximum or minimum?

The internal and external fillet radii are not critical.

4. Drawing indicates a 125 mil finish on side of castings. But note says to grind smooth. Do you want these castings to be machine milled on sides or as-cast? Note that casting will have app. 3% pattern draft on sides so that if straight sides are required they should be milled.

The outside surfaces requiring the 125 mil finish should be machine milled instead of ground. Straight sides are required after the milling is complete.

5. The hole in center bar of casting is not dimensioned. Can we estimate this opening at app. 1-1/2" x 2-7/8"? Will a sample part be provided after award so that dimensions may be copied to insure pattern correctness?

The oval hole in the center of the casting should have the dimensions of 1 5/8" X 2 7/8" with a radius of 13/16". This hole is used for installation of a bolt into another member and access to tighten the bolt.

6. Re: paint spec., are two coats of primer required or one coat primer and one coat finish? Is a Sherwin-Williams Red Iron Oxide primer adequate for this spec.?

Two coats of SSPC Paint 25 Primer are required. If the composition of the Sherwin-Williams Red Oxide primer meet the composition requirements of SSPC 25 Primer, it is satisfactory. The specifications would need to be submitted for comparison.

7. Will the government allow other than ASTM A48, Grade 35 gray cast iron or 65-45-12 ductile iron for this application.

NO. The government has reviewed requests to use other materials but must go with the materials specified due to corrosion resistance and the compatibility with other parts that these units will be in contact with.

SECTION SF 1449 - CONTINUATION SHEET

SOLICITATION/CONTRACT FORM

The required response date/time 14-Jan-2003 02:00 PM has been added.

(End of Summary of Changes)